

June 13, 2016 1:01:24 PM

147761

Ship July 8

Page 1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Short Basket Assembly, Light Lid (350)

Stop *NS2*

Start Date: 6/27/2016 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 6/28/2016 **Req'd Qty:** 1.00 *** 1 ***

Customer:

Reference:

Approvals: Process Plan: SU Date: 6/13/16 Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4032	E

100	Pick Kit	0.00
-----	----------	------

100

Packaging	Memo	0.00
-----------	------	------

Packaging

JUN 29 2016

~~DAS~~
6
9-89

110	Assemble as per dwg	0.00
-----	---------------------	------

110

HandFinish	Memo	0.12
------------	------	------

Hand Finishing

120	QC5- Inspect part completeness to step on W/O	0.00
-----	---	------

120

QC	Memo	0.00
----	------	------

Quality Control

DAS
38
JUN 3 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Large Fab ☐ Composite ☐ Supplier ☐					
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval	
Description Work Order Deviation				Disposition					
								Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Temperature/Cure ☐ Power Loss/Surge ☐ Positioned Wrong ☐ Bending ☐ Set-up ☐ Folio/Program ☐ Outside Dimensions ☐ Centre Not Concentric ☐ BOM/Route ☐ Grain ☐ Over/Under tolerance ☐ Cracks ☐ Broken/Damage/Defect ☐ Weld ☐ Part Incorrect ☐ Crimp/Kink/Ripple/Wave ☐ Inspection Incomplete/Unqualified ☐ Wrong Stock Pulled ☐ Part Lost/Missing ☐ Cuffs ☐ Contamination ☐ Out of Sequence ☐ Part Moved ☐ Crushing ☐ Countersink ☐ Off-set ☐ Drawing ☐ Heat Treat ☐ Cut Too Short ☐ Mislabeled ☐ Finish ☐ Wave/Twist in Tube ☐ Instructions Incomplete/Unclear ☐ Fit/Function ☐ Misread ☐ Marks/Chatter ☐ Drill Holes ☐ Misaligned/off center ☐ Turning Sequence ☐							
OTHER :									

Work Order ID 147761

147761

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Item ID: D4032-043 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Short Basket Assembly, Light Lid (350)
 Start Date: 6/27/2016 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 6/28/2016 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00				DAS 27 9-89			
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.02							
Quality Control									

147759

JUN 30 2016

SW 6/30/16

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td style="border: none;"></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																						
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																						
Large Fab ☐	Composite ☐	Supplier ☐																							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition			Completed By																		
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OTHER : _____																									

Picklist Print

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Page 1

Work Order ID: 147761

147761

Parent Item: D4032-043

D4032-043

Parent Item Name: Short Basket Assembly, Light Lid (350)

Start Date: 6/27/2016

Required Date: 6/28/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as
per dwg revC DD 10.04.20 verified by:EC IPP Rev:C added
NAS1149F0332P, NAS1149F0563P & NAS1149C0432R 10.06.16 DD
VERF:EC IPP Rev:D as per dwg revD DD 10.08.18
verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2530		Manufactured	No			100	Each	2.0000	1	1			
D2530									**	145413			DAS 6 9-89
Handle Weldment													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST379				2					
				144234				2					
D2535		Manufactured	No			100	Each	79.0000	2	2			
D2535									**				DAS 6 9-89
Spring													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST008				54					
				139657				4					
				143808				25		2			
				144488				25					
				ST012a				25					
				146275				25					
D2537		Manufactured	No			100	Each	37.0000	2	2			
D2537									**				DAS 6 9-89
Bushing													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST008				37		2			
				141583				37					

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Work Order ID: 147761

147761

Parent Item: D4032-043

D4032-043

Parent Item Name: Short Basket Assembly, Light Lid (350)

Start Date: 6/27/2016

Required Date: 6/28/2016

Start Qty: 1.00

Required Qty: 1.00

D3917-3

Manufactured No

100

Each

62.0000

6

6

D3917-3

Washer

Location

Loc Qty

Loc Code

ST058

62

144664

62

6

~~DAS~~
6
9-89

D3953-3

Manufactured No

100

Each

40.0000

2

2

D3953-3

Gas Spring Stud, Lid

Location

Loc Qty

Loc Code

ST062

40

141606

5

144775

35

2

~~DAS~~
6
9-89

D3953-7

Manufactured No

100

Each

42.0000

2

2

D3953-7

Spring Spacer

Location

Loc Qty

Loc Code

ST062

42

138972

3

144665

39

2

~~DAS~~
6
9-89

D3953-9

Manufactured No

100

Each

41.0000

2

2

D3953-9

Gas Spring Washer

Location

Loc Qty

Loc Code

ST062

41

147022

41

2

~~DAS~~
6
9-89

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Work Order ID: 147761

147761

Parent Item: D4032-043

D4032-043

Parent Item Name: Short Basket Assembly, Light Lid (350)

Start Date: 6/27/2016

Required Date: 6/28/2016

Start Qty: 1.00

Required Qty: 1.00

D3953-17 Manufactured No

100 Each 46.0000 2 2

D3953-17

Gas Spring Spacer

**

DAS
6
9-89

Location Loc Qty Loc Code

ST062 46

141477 5

142705 1

145690 40

100 Each 14.0000 1 1

D3953-19 Manufactured No

D3953-19

Gas Spring Bracket

**

DAS
6
9-89

Location Loc Qty Loc Code

ST062 14

138913 14

100 Each 6.0000 1 1

D3953-21 Manufactured No

D3953-21

Gas Spring Bracket

**

145806

DAS
6
9-89

Location Loc Qty Loc Code

ST063 6

139553 2

141546 4

100 Each 26.0000 1 1

D3969-3 Manufactured No

D3969-3

Spring (Basket Lid)

**

DAS
6
9-89

Location Loc Qty Loc Code

ST365 26

143820 6

144499 20

100 Each 0.0000 1 1

D4017-041 Manufactured No

D4017-041

Short Basket Base Assembly (350)

**

B147766 (14) 30 1460629

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Work Order ID: 147761

147761

Parent Item: D4032-043

D4032-043

Parent Item Name: Short Basket Assembly, Light Lid (350)

Start Date: 6/27/2016

Required Date: 6/28/2016

Start Qty: 1.00

Required Qty: 1.00

D4019-041

Manufactured No

100

Each

0.0000

1

1

D4019-041

Light Lid Short Basket Assembly

AN3-14A

Purchased No

100

Each

101.0000

4

4

AN3-14A

Bolt

**

B147762 (ck) 12/16/12

**

DAS

6

9-89

Location

Loc Qty

Loc Code

over003

80

m134634

50

m134852

30

ST349

21

m134360

21

AN3-20A

Purchased No

100

Each

13.0000

2

2

AN3-20A

Bolt

**

B35056

DAS

6

9-89

Location

Loc Qty

Loc Code

ST348

13

117441

13

AN4-12

Purchased No

100

Each

67.0000

3

3

AN4-12

Bolt

**

DAS

6

9-89

Location

Loc Qty

Loc Code

ST344

67

m133988

2

m134370

40

m134738

25

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Work Order ID: 147761

147761

Parent Item: D4032-043

D4032-043

Parent Item Name: Short Basket Assembly, Light Lid (350)

Start Date: 6/27/2016

Required Date: 6/28/2016

Start Qty: 1.00

Required Qty: 1.00

AN5-17A Purchased No 100 Each 143.0000 2 2

AN5-17A

Bolt

DAS

6

9-89

Location

Loc Qty

Loc Code

GA

29

117872

29

over003

75

m134762

75

ST337

39

m134606

39

2

DAS

6

9-89

AN5-21A Purchased No 100 Each 28.0000 2 2

AN5-21A

Bolt

Location

Loc Qty

Loc Code

ST337

28

M126175

3

M130466

25

2

DAS

6

9-89

AN310-4 Purchased No 100 Each 146.0000 3 3

AN310-4

Nut

Location

Loc Qty

Loc Code

GA

25

M127815

25

OVER007

50

M134955

50

ST331

71

M133990

4

M134180

17

M134762

50

3

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Work Order ID: 147761

147761

Parent Item: D4032-043

D4032-043

Parent Item Name: Short Basket Assembly, Light Lid (350)

Start Date: 6/27/2016

Required Date: 6/28/2016

Start Qty: 1.00

Required Qty: 1.00

AN310C4

Purchased

No

100

Each

90.0000

2

2

AN310C4

Nut

DAS
6
9-89

Location

Loc Qty

Loc Code

OVER007

80

M134370

30

M134762

50

ST331

10

M133990

10

MS21042L3

Purchased

No

100

Each

1,768.000

6

6

MS21042L3

Nut

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

44

m133790

44

GA

269

m133790

3

m134360

266

OVER007

600

m134754

600

ST303

855

m134039

12

m134634

43

m134943

800

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Work Order ID: 147761

147761

Parent Item: D4032-043

D4032-043

Parent Item Name: Short Basket Assembly, Light Lid (350)

Start Date: 6/27/2016

Required Date: 6/28/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

100

Each

573.0000

4

4

MS21042L5

Nut

DAS

6

9-89

Location

Loc Qty

Loc Code

GA

95

m127813

95

OVER007

250

m134509

100

m134955

150

ST303

228

m134055

6

m134676

22

m134762

200

MS24665-151

Purchased

No

100

Each

113.0000

3

3

MS24665-151

Cotter Pin

DAS

6

9-89

Location

Loc Qty

Loc Code

GA

64

m128401

64

ST289

49

m134294

49

MS24665-300

Purchased

No

100

Each

52.0000

2

2

MS24665-300

COTTER PIN

DAS

6

9-89

Location

Loc Qty

Loc Code

GA

28

118234

28

ST288

24

m134738

24

JUN 29 2016

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Work Order ID: 147761

147761

Parent Item: D4032-043

D4032-043

Parent Item Name: Short Basket Assembly, Light Lid (350)

Start Date: 6/27/2016

Required Date: 6/28/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0432P

Purchased

No

100

Each

1,768.000

6

6

NAS1149F0432P

WASHER

Location

Loc Qty

Loc Code

ST260a

1000

M134955

1000

ST262

647

M134502

647

st268

121

M132677

121

DAS

6

9-89

NAS1149C0432R

Purchased

No

100

Each

1,349.000

2

2

NAS1149C0432R

WASHER

Location

Loc Qty

Loc Code

GA

1272

m125807

427

m134676

845

ST266

77

m134073

77

DAS

6

9-89

NAS1149F0332P

Purchased

No

100

Each

1,748.000

8

8

NAS1149F0332P

Washer

Location

Loc Qty

Loc Code

GA

312

m133709

312

ST262

1436

m134257

37

m134676

1399

DAS

6

9-89

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Work Order ID: 147761

147761

Parent Item: D4032-043

D4032-043

Parent Item Name: Short Basket Assembly, Light Lid (350)

Start Date: 6/27/2016

Required Date: 6/28/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0563P

Purchased

No

100

Each

254.0000

4

4

NAS1149F0563P

Washer

Location

Loc Qty

Loc Code

ST261

54

m133515

54

ST262

200

m134852

200

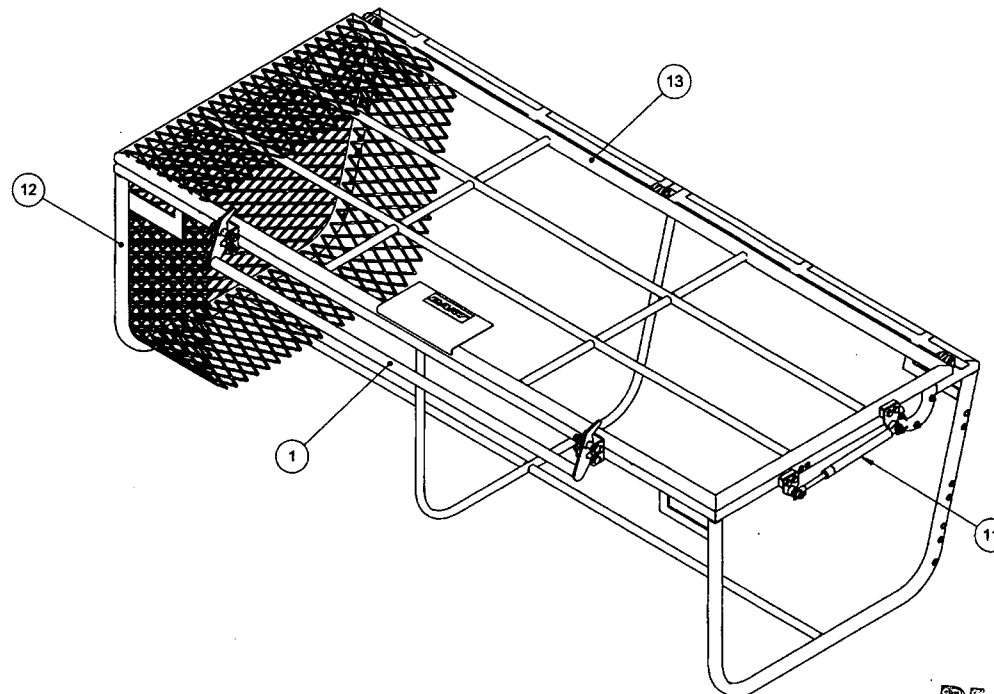
DAS

6

9-89

JUN 23 2016

ITEM	-041 QTY.	P/N	DESCRIPTION
	X	D4032-041	SHORT BASKET ASSY (350)
1	1	D2530	HANDLE WELDMENT
2	2	D2535	SPRING
3	2	D2537	BUSHING
4	6	D3917-3	WASHER
5	2	D3953-3	GAS SPRING STUD, LID
6	2	D3953-7	GAS SPRING SPACER
7	2	D3953-9	GAS SPRING WASHER
8	2	D3953-17	GAS SPRING SPACER
9	1	D3953-19	GAS SPRING BRACKET
10	1	D3953-21	GAS SPRING BRACKET
11	1	D3969-3	SPRING
12	1	D4017-041	SHORT BASKET BASE ASSY (350)
13	1	D4018-041	SHORT BASKET LID ASSY (350)
14	2	AN310C4	NUT, PLAIN, CASTELLATED
15	3	AN310-4	NUT, PLAIN, CASTELLATED
16	4	AN3-14A	BOLT
17	2	AN3-16A	BOLT
18	3	AN4-12	BOLT
19	4	AN5-17A	BOLT
20	6	MS21042L3	NUT, SELF-LOCKING
21	4	MS21042L5	NUT, SELF-LOCKING
22	3	MS24665-151	COTTER PIN
23	2	MS24665-300	COTTER PIN
24	8	NAS1149F0332P	WASHER
25	6	NAS1149F0432P	WASHER
26	2	NAS1149C0432R	WASHER
27	4	NAS1149F0563P	WASHER



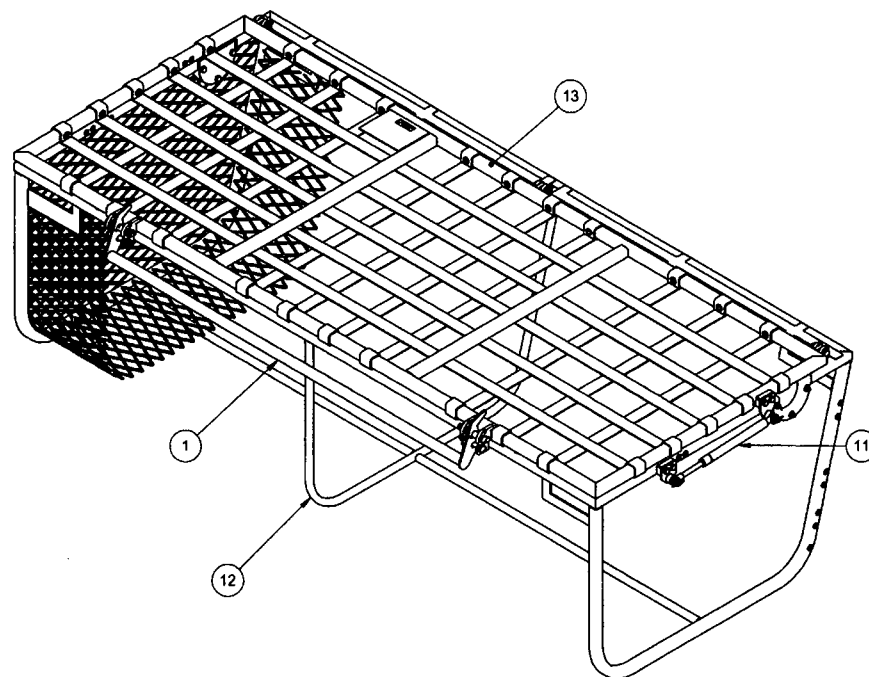
D4032-041 SHORT BASKET ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

E	REFORMAT FOR CLARITY. PICTORIAL UPDATE TO MULTIPLE VIEWS DUE TO CHANGES IN SUB ASSEMBLIES.	AJS	13.07.22
D	QTY FOR ITEMS #28, #29 & #30 UNDER -043 WERE MISSING (B8-1); QTY FOR ITEM #3 WAS 4 (D6-1), ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3).	MB	10.07.23
C	AN5-21A BOLT WAS AN5-19A BOLT: BOM & (D3-3)	JPH	10.04.06
B	ITEM 15 D4086-232 & 16 D4086-243 REMOVED; ITEM RENUMBERED AS REQD. PLACARDS REMOVED (C8-2); TOP VIEW DETAIL REMOVED (C2-2)	JPH	10.03.25
A	NEW ISSUE	JPH	10.03.08
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. E
MFG. APPR.	<i>[Signature]</i>	D4032	SHEET 1 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SHORT BASKET ASSY (350)	NTS
DATE	13.07.22	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 56 lbs APPROX

ITEM	-043 QTY.	P/N	DESCRIPTION
	X	D4032-043	SHORT BASKET ASSY, LIGHT LID (350)
1	1	D2530	HANDLE WELDMENT
2	2	D2535	SPRING
3	2	D2537	BUSHING
4	6	D3917-3	WASHER
5	2	D3953-3	GAS SPRING STUD, LID
6	2	D3953-7	GAS SPRING SPACER
7	2	D3953-9	GAS SPRING WASHER
8	2	D3953-17	GAS SPRING SPACER
9	1	D3953-19	GAS SPRING BRACKET
10	1	D3953-21	GAS SPRING BRACKET
11	1	D3969-3	SPRING
12	1	D4017-041	SHORT BASKET BASE ASSY (350)
13	1	D4019-041	LIGHT LID SHORT BASKET
14	4	AN3-14A	BOLT
15	2	AN3-20A	BOLT
16	3	AN4-12	BOLT
17	2	AN5-17A	BOLT
18	2	AN5-21A	BOLT
19	3	AN310-4	NUT, PLAIN, CASTELLATED
20	2	AN310C4	NUT, PLAIN, CASTELLATED
21	6	MS21042L3	NUT, SELF-LOCKING
22	4	MS21042L5	NUT, SELF-LOCKING
23	3	MS24665-151	COTTER PIN
24	2	MS24665-300	COTTER PIN
25	6	NAS1149F0432P	WASHER
26	2	NAS1149C0432R	WASHER
27	8	NAS1149F0332P	WASHER
28	4	NAS1149F0563P	WASHER



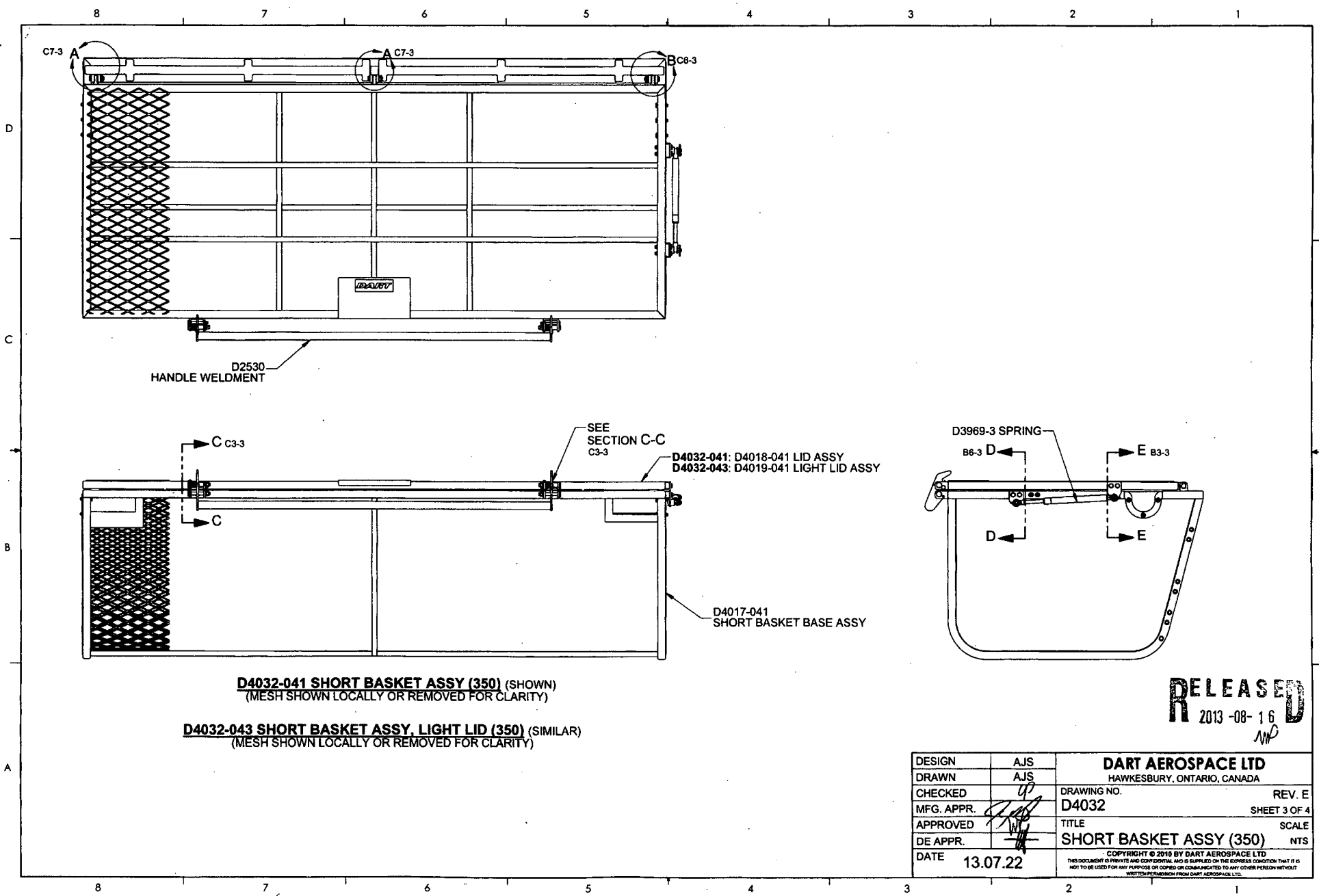
D4032-043 SHORT BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)

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2013-08-16

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 45 lbs APPROX

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. E
MFG. APPR.		D4032	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		SHORT BASKET ASSY (350)	NTS
DATE	13.07.22	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	JP	DRAWING NO.	REV. E
MFG. APPR.	JP	D4032	SHEET 3 OF 4
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	SHORT BASKET ASSY (350)	NTS
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8

7

6

5

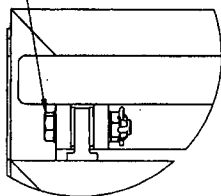
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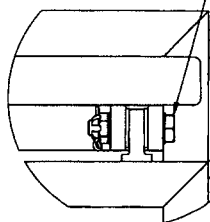
1

AN4-12 BOLT, MACHINE
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



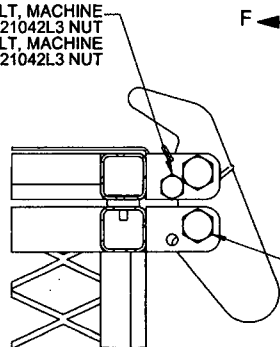
DETAIL A D8-2
D6-2

AN4-12 BOLT, MACHINE
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



DETAIL B D4-2

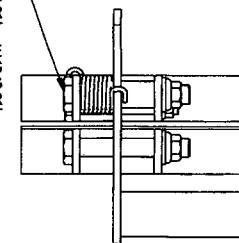
D4032-041: AN3-16A BOLT, MACHINE
MS21042L3 NUT
D4032-043: AN3-20A BOLT, MACHINE
MS21042L3 NUT



SECTION C-C B5-2
B7-2

D4032-041: AN5-17A BOLT, MACHINE
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT
D4032-043: AN5-21A BOLT, MACHINE
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

AN5-17A BOLT, MACHINE
NAS1149F0563P WASHER
MS21042L5 NUT



D2530 WELDMENT
REF

VIEW F-F C3-3

D3953-17 GAS SPRING SPACER

D3953-21 GAS SPRING BRACKET

AN3-14A BOLT, MACHINE
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION D-D B2-2

D3953-17 GAS SPRING SPACER

D3953-19 GAS SPRING BRACKET

AN3-14A BOLT, MACHINE
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION E-E B1-2

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CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. E
MFG. APPR.	<i>[Signature]</i>	D4032	SHEET 4 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SHORT BASKET ASSY (350)	NTS
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